

**Knife Bond Check Sheet**

Use the following rating system to score the top and bottom of each glue line and record in the "Rating" section.

- 1** = No Bond (falling apart)      **3** = 25-50% wood pull      **5** = 100% wood pull  
**2** = 0-20% wood pull (light fiber)      **4** = 80% wood pull

Panel		Rating		Comments	Date	Shift	Spreader	Press
		Top	Bottom					
1	Face Core							
	Center Core							
	Back Core							
2	Face Core							
	Center Core							
	Back Core							
3	Face Core							
	Center Core							
	Back Core							
4	Face Core							
	Center Core							
	Back Core							
5	Face Core							
	Center Core							
	Back Core							
6	Face Core							
	Center Core							
	Back Core							
7	Face Core							
	Center Core							
	Back Core							
8	Face Core							
	Center Core							
	Back Core							