

Table 4

Name of processing defect	Allowances for film face plywood			
	Smooth surface		Wire mesh	
	I	II	I	II
1	2	3	4	5
1. Molded parts of film of the same type	Allowed with area of no more than 0.1 cm² in quantity of no more than 1 pc. on surface of one side of panel	Allowed with area of no more than 5 cm² in quantity of no more than 1 pc. per 1m² of surface of one side of panel	Allowed with area of no more than 2 cm² in quantity of no more than 1 pc. per 1m² of surface of one side of panel	Allowed with area of no more than 8 cm² in quantity of no more than 1 pc. per 1m² of surface of one side of panel
2. Molded parts of film of other type	Allowed with area of no more than 0.1 cm² in quantity of no more than 1 pc. on surface of one side of panel	Allowed with area of no more than 2 cm² in quantity of no more than 1 pc. per 1m² of surface of one side of panel	Allowed with area of no more than 1 cm² in quantity of no more than 1 pc. per 1m² of surface of one side of panel	Allowed with area of no more than 5 cm² in quantity of no more than 1 pc. per 1m² of surface of one side of panel
3. Film overlap	Not allowed	Allowed	Allowed	Allowed
4. Lack of film	Allowed with width of no more than 2 mm if it is painted	Allowed with width of no more than 10 mm if it is painted	Allowed with width of no more than 2 mm if it is painted	Allowed with width of no more than 10 mm if it is painted
5. Paint flow on the surface of plate	Allowed with width of no more than 2 mm	Allowed with width of no more than 5 mm	Allowed with width of no more than 3 mm	Allowed with width of no more than 6 mm
6. Dimples from film and sawdust	Allowed with area of no more than 0.1 cm² in quantity of no more than 1 pc. on surface of one side of panel	Allowed with area of no more than 5 cm² in quantity of no more than 1 pc. per 1m² of surface of one side of panel	Allowed with area of no more than 2 cm² in quantity of no more than 1 pc. per 1m² of surface of one side of panel	Allowed
7. Film crumble	Not allowed	Allowed with width of no more than 5 mm if it is painted	Not allowed	Allowed with width of no more than 5 mm if it is painted
8. Cracks, divergency of film	Not allowed	Allowed with size of no more than 2x100 mm in quantity of no more than 1 pc. per 1m of panel width, if it is painted	Not allowed	Allowed with size of no more than 2x100 mm in quantity of no more than 1 pc. per 1m of panel width, if it is painted

9. Marks from open knots inside of plywood layers (on condition that film is firmly glued)	Not allowed	Allowed with size of no more than 30x60 mm in quantity of no more than 1 pc. per 1m² surface of one side of panel	Allowed with size of no more than 10x10 mm in quantity of no more than 1 pc. per 1m² surface of one side of panel	Allowed with size of no more than 30x60 mm in quantity of no more than 1 pc. per 1m² surface of one side of panel
10. Marks from cracks inside of plywood layers	Not allowed	Allowed with size of no more than 2x200 mm in quantity of no more than 1 pc. per 1m of panel width	Not allowed	Allowed with size of no more than 2x200 mm in quantity of no more than 1 pc. per 1m of panel width
11. Whitish marks and strips on film, burned film	Not allowed	Allowed	Not allowed	Allowed
12. Punctures, scratches on film	Not allowed	Allowed with size of no more than 2x200 mm in quantity of no more than 1 pc. per 1m² of panel width, if it is painted	Not allowed	Allowed with size of no more than 2x200 mm in quantity of no more than 1 pc. per 1m² of panel width, if it is painted
12. Splits (chips), tear out of film	Not allowed	Allowed with size of no more than 15 mm, if it is painted	Not allowed	Allowed with size of no more than 15 mm, if it is painted

Notes: 1. Defects are covered with waterproof paint of the same color as film.

2. Defects which are not stated in table 4 are not allowed.